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INDEX OF CLAIMS

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17/469217

PATENT APPLICATION SERIAL NO.

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE FEE RECORD SHEET

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PATENT



Docket No. 1797-003
Commissioner of Patents and Trademarks
Washington, D.C. 20231
NEW APPLICATION TRANSMITTAL
Transmitted herewith for filing is the patent application of
Inventor(s): Sean C. McDonald, Ellen J. Hertz, James A. Smith Gregory Toto
WARNING: Patent must be applied for in the name(s) of all of the actual inventor(s), 37 CFR 1.41(a) and 1.53(b).
For (title): A SYSTEM FOR FILLING ORDERS
This new application is for a(n) (check one applicable item below): 1. Type of Application This new application is for a(n) (check one applicable item below):
Plant WARNING: Do not use this transmittal for a completion in the U.S. of an International Application under 35 U.S.C. 371(c)(4) unless the International Application is being filed as a divisional, continuation or continuation-in-part application.
NOTE: If one of the following 3 items apply then complete and attach ADDED PAGES FOR NEW APPLICA- TION TRANSMITTAL WHERE BENEFIT OF A PRIOR U.S. APPLICATION CLAIMED.
☐ Divisional
Continuation
Continuation-in-part (CIP)
CERTIFICATION UNDER 37 CFR 1.10 I hereby certify that this New Application Transmittal and the documents referred to as enclosed therein are being

deposited with the United States Postal Service on this date <u>January 24, 1990</u> in an envelope as "Express Mail Post Office to Addressee" Mailing Label Number <u>MB137703082</u> addressed to the: Commissioner of Patents and Trademarks, Washington, D.C. 20231.

Tracey L. Milka (Type or print name of person mailing paper)

(Signature of person mailing paper)

NOTE: Each paper or fee referred to as enclosed herein has the number of the "Express Mail" mailing label placed thereon prior to mailing 37 CFR 1.10(b).

4.

2. Benefit of	of Prior U.S. Application(s) (35 USC 120)
case the f WHE	new application being transmitted is a divisional, continuation or a continuation-in-part of a parent, or where the parent case is an International Application which designated the U.S., then check ollowing item and complete and attach ADDED PAGES FOR NEW APPLICATION TRANSMITTAL IRE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED.
tio T	he new application being transmitted claims the benefit of prior U.S. application(s) and enclosed are ADDED PAGES FOR NEW APPLICATION TRANSMITAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED.
ular) or 37 C	Enclosed Which Are Required For Filing Date Under 37 CFR 1.53(b) (Reg- FR 1.153 (Design) Application
14 Page	es of specification
8_ Page	es of claims
	es of Abstract
14 She	ets of drawing
fo	ormal
[X] in	oformal
WARNING:	DO NOT submit original drawings. A high quality copy of the drawings should be supplied when filing a patent application. The drawings that are submitted to the Office must be on strong, white, smooth, and non-shiny paper and meet the standards according to § 1.84. If corrections to the drawings are necessary, they should be made to the original drawing and a high-quality copy of the corrected original drawing then submitted to the Office. Only one copy is required or desired. Comments on proposed new 37 CFR 1.84. Notice of March 9, 1988 (1990 O.G. 57-62).
num plac edgi ferre	ntifying indicia such as the serial number, group and unit, title of the invention, attorney's docket iber, inventor's name, number of sheets, etc., not to exceed 2½ inches (7.0 cm.) in width may be ed in a centered location between the side edges within three fourths inch (19.1 mm.) of the top e. Either this marking technique on the front of the drawing or the placement, although not pre- ed, of this information and the title of the invention on the back of the drawings is acceptable." Pro-
4. Additio	nal papers enclosed
	Preliminary Amendment
	nformation Disclosure Statement
F	Form PTO-1449 ·
	Citations
	Declaration of Biological Deposit
	Authorization of Attorney(s) to Accept and Follow Instructions from Representative
	Special Comments
	Other

Declar	ratio	n or oath
X	Enc	losed
	exe	cuted by (check all applicable boxes)
	X	inventor(s).
		legal representative of inventor(s). 37 CFR 1.42 or 1.43
		joint inventor or person showing a proprietary interest on behalf of inventor who refused to sign or cannot be reached.
		this is the petition required by 37 CFR 1.47 and the statement required by 37 CFR 1.47 is also attached. See item 13 below for fee.
	Not	t Enclosed.
WARNING	is to pi W	There the filing is a completion in the U.S. of an International Application but where a declaration not available or where the completion of the U.S. application contains subject matter in addition the International Application the application may be treated as a continuation or continuation-in- art, as the case may be, utilizing ADDED PAGE FOR NEW APPLICATION TRANSMITTAL THERE BENEFIT OF PRIOR U.S. APPLICATION CLAIMED.
		Application is made by a person authorized under 37 CFR 1.41(c) on behalf of all the above named inventor(s). The declaration or oath, along with the surcharge required by 37 CFR 1.16(e) can be filed subsequently.
Note: It	is in i	portant that all the correct inventor(s) are named for filing under 37 CFR 1.41(c) and 1.53(b).
		Showing that the filing is authorized. (Not required unless called into question, 37 CFR 1.41(d).
. Inver	ntors	ship Statement
WARNIN	¢	I the named inventors are each not the inventors of all the claims an explanation, including the iwnership of the various claims at the time the last claimed invention was made, should be sub- mitted.
The in	vento	orship for all the claims in this application are:
X		ne same
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	Ar at	e not the same. An explanation, including the ownership of the various claims the time the last claimed invention was made,
		is submitted.
		will be submitted.
7. Lang	guag	e
	verifi requi by th	pplication including a signed oath or declaration may be filed in a language other than English, ed English translation of the non-English language application and the processing fee of \$30.0 ired by 37 CFR 1.17(k) is required to be filed with the application or within such time as may be so e Office. 37 CFR 1.52(d).
NOTE:		n-English oath or declaration in the form provided or approved by the PTO need not be translated FR 1.69(b).
2) E	nglish
] n	on-English
		the attached translation is a verified translation. 37 CFR 1.52(d).

(Application Transmittal [4-1]—page 3 of 7)

8. Assignment An assignment of the i	nvention to	Autom	ated Healtl	ncare, Inc.
is attached.				
will follow.				
9. Certified Copy				
Certified copy(ies) of application	า(s)			
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from which priority is claimed				
is(are) attached.				
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Note: The foreign application forming (laration, 37 CFR 1.55(a) and 1.6		m for prior	ity must be referred	to in the oath or dec-
U.S. application or Internationa 120 is itself entitled to priority PAGES FOR NEW APPLICA TION(S) CLAIMED.	from a prior foreign	application	on then complete ite	m 18 on the ADDED
10. Fee Calculation (37 CFR 1.A. X Regular application	16)			
	CLAIMS AS F	ILED		APP-0-4111-0-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
Number filed	Number Extra	a	Rate	Basic Fee \$370.00
Total				
Claims 23 $-20=$	3	X	\$ 12.00	36.00
Independent				
Claims (37 CFR 1.16(b)) $6-3=$	3	Х	\$ 36.00	108.00
Multiple dependent claim(s), if any (37 CFR 1.16(d))	1		\$120.00	
Amendment cancelling	extra claims en	closed.		
Amendment deleting n			nclosed.	
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NOTE: If the fees for extra claims are ment, prior to the expiration of any notice of fee deficiency, 37	not paid on filing th the time period set	ey must t	e paid or the claims	
Fili	ng Fee Calculati	on	\$	514.00

В. 🗌	Design application (\$150.00—37 CFR 1.16(f))	
	Filing Fee Calculation	\$
c .	Plant application (\$250.00—37 CFR 1.16(g)) Filing fee calculation	· . \$
44 Cmail	Entity Statement(s)	
11. Small	Verified Statement(s) that this is a filing by a small entity 1.27 is(are) attached.	
	Filing Fee Calculation (50% of A, B or C above)	\$2 <u>57.00</u>
₩7	ny excess of the full fee paid will be refunded if a verified statement a thin 2 months of the date of timely payment of a full fee. 37 CFR 1.28(a).	
12. Requ	iest for International-Type Search (37 CFR 1.104(d)) (c	omplete, if applicable)
	Please prepare an international-type search report for time when national examination on the merits takes place	this application at the
13. Fee	Payment Being Made At This Time	
	Not Enclosed	
	No filing fee is to be paid at this time. (This and the 37 CFR 1.16(e) can be paid subsequently.)	e surcnarge required by
X	Enclosed	A 257 00
	basic filing fee	\$257.00
	recording assignment (\$8.00; 37 CFR 1.21(h))	\$8_00
	petition fee for filing by other than all the inventors or person on behalf of the inventor where inventor refused to sign or cannot be reached. (\$120.00; 37 CFR 1.47 and 1.17(h))	\$
	for processing an application with a specification in a non-English language. (\$30.00; 37 CFR 1.52(d) and 1.17(k)	\$
	processing and retention fee (\$120.00; 37 CFR 1.53(d) and 1.21(l))	
	fee for international-type search report (\$30.00; 37 CFR 1.21(e)).	\$
NOTE:	37 CFR 1.21(I) establishes a fee for processing and retaining any app failing to complete the application pursuant to 37 CFR 1.53(d) and this CFR 1.53 and 1.78, indicate that in order to obtain the benefit of a prosic filing fee must be paid or the processing and retention fee of § 1.1 from notification under § 53(d).	r U.S. application, either the ba 21(I) must be paid within 1 year
	Total food ancinsed	\$ 265.00

14. Method of Payment of Fees
(CK. \$164)
Charge Account No. 8.00 (CK, \$165) A
duplicate of this transmittal is attached.
NOTE: Fees should be itemized in such a manner that it is clear for which purpose the fees are paid. 37 CFR
1.22(b).
15. Authorization to Charge Additional Fees
WARNING: If no fees are to be paid on filing the following items should not be completed.
WARNING: Accurately count claims, especially multiple dependent claims, to avoid unexpected high charges, if extra claim charges are authorized.
The Commissioner is hereby authorized to charge the following additional fees by this paper and during the entire pendency of this application to Account No010693
X 37 CFR 1.16(a), (f) or (g) (filing fees)
37 CFR 1.16(b), (c) and (d) (presentation of extra claims)
NOTE: Because additional fees for excess or multiple dependent claims not paid on filing or on later presenta- tion must only be paid or these claims cancelled by amendment prior to the expiration of the time peri- od set for response by the PTO in any notice of fee deficiency (37 CFR 1.16(d)), it might be best not to authorize the PTO to charge additional claim fees, except possibly when dealing with amendments af- ter final action.
37 CFR 1.16(e) (surcharge for filing the basic filing fee and/or declaration on a date later than the filing date of the application)
37 CFR 1.17 (application processing fees)
WARNING: While 37 CFR 1.17(a), (b), (c) and (d) deal with extensions of time under § 1.136(a) this authorization should be made only with the knowledge that: "Submission of the appropriate extension fee under 37 C.F.R. 1.136(a) is to no avail unless a request or petition for extension is filed." (Emphasis added). Notice of November 5, 1985 (1060 O.G. 27).
37 CFR 1.18 (issue fee at or before mailing of Notice of Allowance, pursuant to 37 CFR 1.311(b))
NOTE: Where an authorization to charge the issue fee to a deposit account has been filed before the mailing of a Notice of Allowance, the issue fee will be automatically charged to the deposit account at the time of mailing the notice of allowance. 37 CFR 1.311(b).
NOTE: 37 CFR 1.28(b) requires "Notification of any change in loss of entitlement to small entity status must be filed in the application prior to paying, or at the time of paying, issue fee". From the wording of 37 CFR 1.28(b): (a) notification of change of status must be made even if the fee is paid as "other than a small entity" and (b) no notification is required if the change is to another small entity.
16. Instructions As To Overpayment
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Reg. No. 30,587 SIGNATURE OF ATTORNEY
Ansel M. Schwartz, Esquire
Tel. No. (412) 394-4900 Type or print name of attorney
Alder, Cohen & Grigsby, P.C. P.O. Address 2900 CNG Tower 625 Liberty Avenue Pittsburgh, PA 15222
(Application Transmittal [4-1]—page 6 of 7)

	Incorp	oration by reference of added pages
		Check the following item if the application in this transmittal claims the benefit of prior U.S. application(s) (including an international application entering the U.S. stage as a continuation, divisional or C-I-P application) and complete and attach the ADDED PAGES FOR NEW APPLICATION TRANSMITTAL WHERE BENEFIT OF PRIOR U.S. APPLICATION(S) CLAIMED
		Plus Added Pages For New Application Transmittal Where Benefit Of Prior U.S. Application(s) Claimed
		Number of pages added
П	Plus Added Pages For Papers Referred To In Item 4 Above	
	نــا	Number of pages added
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		(If no further pages form a part of this Transmittal then end this Transmittal with this page and check the following item)
	X	This transmittal ends with this page.



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FIELD OF THE INVENTION

The present invention relates to filling orders. More specifically, the present invention relates to the automated filling of prescription and automated restocking of medicines used for filling the orders.

BACKGROUND OF THE INVENTION

Currently, in large hospital environments, doctors visit patients in nursing units and write out medication orders for each patient. A patient is typically placed on a certain medication treatment which requires multiple doses of medication over a period of a day. Some medications are administrated at certain times of the day and possibly at intervals of several hours. Fatients may also request certain medications on an elective basis for disorders such as headaches. These requests are included in the doctor's order that is sent from the nursing unit to the central pharmacy of the hospital.

Once an order is received by the pharmacy, it is checked by registered pharmacists and input into the pharmacy information system. These orders reflect not only orders that are added to a particular patient's treatment but changes in the medication treatment. The pharmacy information system combines this information with the patient's existing medication schedule and develops a patient medication profile. A fill list is generated from that profile. The fill list is a list of all the medications that must be distributed to all patients for the day. This information is sent to the pharmacy printer where a hard copy is generated.

At this point, the drugs for a particular patient are hand picked by either a pharmacist or a pharmacy technician and placed in the particular patient's designated box. A registered pharmacist must then check the accuracy of the patient order before it leaves the pharmacy. Individual patient boxes are then loaded into a large cassette and delivered to the nursing unit.

Approximately 30% of the drugs dispensed each day are returned to the pharmacy unused. Since each drug is individually packaged, the drugs must be returned to the pharmacy stock. Patients are then credited for unused medication. This 1

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return and crediting process is a very time consuming task and requires significant amount of pharmacy man power.

Currently, this is a very time consuming, man power intensive task. In a typical large pharmacy up to 35 pharmacists and pharmacy technicians are responsible for all aspects of the unit dose dispensing task. Because this process is done manually a certain amount of error exists. Studies have estimate that a half percent error rate is typical in a large hospital. Since a hospital may dispense over 6000 doses each day, this error rate leads to a significant number of missed or incorrect doses.

Several companies have tried to automate this process through various approaches to the problem. Meditrol, utilizes a vending machine approach to dispense the unit dose medications. Each nursing unit must have it's own stock of prescription drugs. Nurses key in a patient ID and the drugs for that patient are then dispensed from the vending machine. This system is very expensive due to the necessity of purchasing a system for each nursing unit. Also, restocking each machine is a very time consuming task. Implementation of the system requires a complete modification of the current drug dispensing process which many hospitals are reticent to undertake. The system claims no labor saving advantages from it's implementation. This system is covered under patent number 3,917,045 titled "Drug Dispensing Apparatus" and dated Nov. 11, 1975.

Baxter Travenol uses a dispensing system from Samsung, a Korean company, which dispenses bulk solids into a package which is dispensed to the pharmacist. This system only dispenses the 200 most frequently used solids. A typical hospital formulary can contain over 1500 different medications, many in liquid, syringe or bottle form. These medications must be manually picked by the pharmacy.

Neither system allows the dispensed medications to be automatically returned to the storage area.

In the preferred embodiment of the invention described herein, the Automated Pharmacy Station™, or APS™, is able to dispense all dosage forms currently contained in a hospital pharmacy. Medicines are automatically dispensed by the system per a patient order and placed in medication boxes for the pharmacist's check. Each drug is individually barcoded so that the accuracy of the dispensing process can be automatically checked by the system. Once drugs are returned to the pharmacy the system automatically returns the drugs to it's inventory and credits the patient's account for the drugs dispensed. The hospital will recognize significant labor savings as well as savings based on improved accuracy in the dispensing function and better tracking of inventory and expired medications.

SUMMARY OF THE INVENTION

The present invention pertains to a system for filling orders, such as prescriptions for patients. The system comprises means for holding packages. Each package has the same type of contents being held in a predetermined location by the holding means. Each package has an identity which defines the contents therein. The holding means has a plurality of predetermined locations corresponding to a plurality of different types of contents. Additionally, the system is comprised of means for supplying packages to the holding means. Also, there is a means for picking a package from the holding means that is identified in the order for the purpose of filling the order, or from the supplying means for the purpose of restocking the holding means. The picking means is in communication with the holding means and the supplying means.

In the preferred embodiment, the contents of each package is a single dose of medicine.

1234567 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43

44

BRIEF DESCRIPTION OF THE DRAWINGS

In the accompanying drawings, the preferred embodiments of the invention and preferred methods of practicing the invention are illustrated in which :

Figure 1 is a schematic representation of a system for filling orders.

Figure 2 is a side view of a package.

Figure 3 is a perspective view of a schematic representation of a storage structure.

Figure 4a is a perspective view of a schematic representation of an end of arm tooling.

Figure 4b is a side cutaway representation of an end of arm tooling.

Figure 4c is a schematic representation of the mounting means for an end of arm tooling.

Figure 5 is a schematic representation of a side view of a support structure 28 with the tooling structure.

Figure 6a is a perspective view of a schematic representation of a rod connected to a back rod support bar.

Figure 6b is a schematic representation of a side view of a first rod and a second rod in a support structure.

Figure 7 is a schematic representation of an overhead view of an alternative system for filling an order.

Figure 8 is a flowchart of the filling process.

Figure 9 is a flowchart of the check process.

Figure 10 is a flowchart of the return process of medicines packages from a nursing unit.

Figure 11 is a flowchart of the restocking process.

DESCRIPTION OF THE PREFERRED EMBODIMENT

3 4 5

Referring now to the drawings wherein like reference numerals refer to similar or identical parts throughout the several views, and more specifically to Figure 1 thereof, there is shown a schematic representation of a system 10 for filling orders, such as prescriptions for patients. The system 10 is comprised of means 12 for holding packages. Each package has the same type of contents, such as a same type of medicine and preferably a single dosage of the medicine. Each package having the same medicine is held at a predetermined location by the holding means 12. Each package 14 has an identity 16, preferably a bar code, which defines the contents, and preferably the dosage of and expiration date of the medicine contained therein, as shown in Figure 2. Figure 2 is a schematic representation of a package 14.

For instance, in a preferred embodiment the package 14 could have A equal 3.50 inches, B equal 1.0 inches, C equal 3.0 inches and D equal 0.1875 inches. Alternatively, the package 14 can have A equal 5 inches, B equal 1.25 inches, C equal 5.0 inches and D equal 0.1875 inches. The holding means 12 has a plurality of predetermined locations 18 corresponding to a plurality of different types of contents, such as medicines, as shown in Figure 3. Figure 3 is a schematic representation of a perspective view of the holding means 12.

 An individual dose of medicine can be manually fed into an automated packaging system 98, as shown in Figure 1, which automatically seals the package and prints a barcode label directly on the package. In a preferred embodiment there is utilized the H-100™ packaging system as manufactured by Automated Packaging Systems of Twinsburg, Ohio. With the addition of the Accu-Print™ 100 Programmable In-Line Direct Transfer Imprinter, also manufactured by Automated Packaging Systems, a barcode label can be printed directly on the medicine package.

The system 10 is also comprised of means 20, such as a restock rack, for supplying packages 14 to the holding means 12, as shown in Figure 1. There is also means 22 for picking a package 14 from the holding means 12 that is identified in the order, such as a prescription, for the purpose of filling that prescription, or from the supplying

means 20 for the purpose of restocking the holding means 12. The picking means 22 is in communication with the holding means 12 and the supplying means 20.

2 3 4

The system 10 is also comprised of means 43, such as a pneumatic actuator, for allowing the system 10 to position the picking means 38, in front of either holding means 12, as shown in Figure 4. In the preferred embodiment, the picking means 38, is mounted on a support rod 41 attached to the Y dimension of the tooling support structure 44. A conceptual drawing of this device is described in Figure 8. This structure 41, has means 45, for pneumatically flipping the picking means 38, approximately 180°, such that the face of the gripper 38, is parallel to the X dimension. This is activated in order to retrieve medicines as described below from either side of the holding means 12.

The picking means 22 can include a computer 24, or local area network of computers, having a database. The database has the order, such as a prescription, to be filled, and a record of the predetermined locations 18 of, for instance each different medicine in the holding means 12. The computer 24 guides the picking means 22 based on information contained in the database such that the picking means 22 picks a medicine package 14 according to the prescription to be filled. The picking means 22 can also include means, such as a bar code reader 26 as shown in Figure 4a, for determining the identity 16 of a medicine package 14 in the supplying means 20 and providing its identity 16 to the computer 24. The computer 24 guides the picking means 22 such that the holding means 12 is restocked with the identified medicine package 14 from the supplying means 20 according to the medicine in the medicine package 14 and its predetermined location 18 in the holding means 12 that is known by the computer 24.

The holding means 12 can include a structure 28 as shown in Figure 3. The holding means 12 can also include support rods 30 held by the structure 28. The rods 30 hold the medicine packages 14, as shown in Figure 6a. Each rod 30 is associated with a given medicine and holds medicine packages 14 with only the same medicine.

The structure 28 can include a plurality of back rod supports 32 from which the rods 30 extend. The back rod supports 32 snap into place in the structure 28, as is well known in the art. The structure 28 with rod supports 32 forms an X,Y coordinate system with each rod 30 and medicine packages 14 therein having a unique X,Y coordinate. The

picking means 22 is disposed adjacent to the structure 28, as shown in Figure 1, such that a given medicine package 14 on an associated rod 30 can be picked by the picking means 22 to fill a patient's prescription; or a given medicine package 14 in the supplying means 20 can be picked by the picking means 22 to restock an associated rod 30.

The system 10 can include a conveyor 34 in communication with the picking means 22. The system can also include patient prescription boxes 36 which are moved by the conveyor 34 to the picking means 22 such that the picking means 22 provides the medicine packages 14 that are picked to fill a given prescription to an associated box 36.

The picking means 22 can include at least one end of arm tooling 38, as shown in Figures 4a and 4b, that picks the medicine packages 14. Figure 4a is a perspective view of a schematic representation of the end of arm tooling 38. Figure 4b is a simplified side view of the end of arm tooling. The picking means 22 also can include a tooling support structure 40, as shown in Figure 5. The tooling support structure has at least one column 44 to support the tooling 38 and at least one row 42 to support the column 44 such that the tooling 38 in a housing 49 thereof moves along the column 44 under the power of a drive motor 47 to pick a given medicine package 14 hanging from a corresponding support rod 30; or restock a given medicine package 14 on a corresponding support rod 30. The picking means 22 can also include means 46 for moving the column 44 with respect to the row 42. The moving means 46 is controlled by the computer 24.

The end of arm tooling 38 is preferably comprised of a housing 49, as shown in Figure 4a. The tooling 38 is also comprised of means for storing medicine packages 14, such as a storing rod 48, attached to the housing 49. The tooling 38 is also comprised of means 50 for obtaining a medicine package 14. The obtaining means 50 is slidingly attached to the housing 49 such that it can move in a Z direction, which is perpendicular to the X,Y directions, to pick a medicine package 14 from a support rod 30 in the support structure 28 to which the housing 49 is adjacent and with which it is aligned. The identifying means, for example, the bar code reader 26, is mounted on the end of arm tooling 38 such that it can identify a package 14 to be picked by the obtaining means 50.

 The obtaining means 50 preferably includes means for producing a suction, such as an air line 55 controlled by a vacuum valve 54. The obtaining means 50 also preferably includes an extension rod 52 in fluidic communication with a pneumatic cylinder 53, as shown in Figure 4b. The extension rod 52 is slidingly attached with respect to the Y and Z directions to the housing 49. A suction is maintained through the air lines 55 when the vacuum valve 54 is activated. The obtaining means 50 also can include a suction head 56 connected to the extension rod 52 through which a medicine package 14 is picked with suction. The obtaining means 50, preferably also includes means 58 for sensing when a package 14 is properly positioned on the suction head 56 for example by detecting air flow therethrough. The suction head 56 is then moved to the storing means, such as the storing rod 48, to deposit the package 14 thereon. Preferably, the storing means is a storing rod 48 which extends from the housing 49 such that the suction head 56 and the extension rod 52 can deposit a package 14 thereon.

The extension rod 52 can move in the Y and Z directions to place a picked package 14 on the storing rod 48 under the action of vacuum valves and cylinders 51 and 53. The vacuum valve 57 activates cylinder 51 to move both the cylinder 53 and the extension rod 52 in the Y direction. The vacuum valve 59 activates cylinder 53 to move the extension rod in the Z direction. The vacuum valve 54 provides suction to the air lines 55 and suction head 56 sufficient to pick a package 14 from a rod 30 of the support structure 28 and then hold it to the suction head 56. The suction head 56 preferably has two faces 60 and 61 through which suction can be drawn. One face 60 is capable of picking a package 14 off of a rod 30 of the support structure 28 and the other face 61 is capable of picking a package 14 off of a storing rod 48. Preferably, the two faces 60 and 61 are parallel to each other and are parallel to the X axis. Each package 14 preferably has a face 62 and the packages 14 are held by the storing rod 48 and the rods 30 of the support structure 28 such that the face 62 of each package is parallel to the X axis. The outside face 60 is utilized when a package 14 is being removed from a rod 30, and the inside face 61 is utilized when a package 14 is being removed from the storing rod 48.

In an alternative embodiment, the rods 30 extend from the double rod support bar 64 in sets of two as shown in Figure 6b. A first rod 65 and a second rod 66 of each set point essentially in the Z direction, but approximately 180 degrees apart from each other. The picking means 22 includes a first end of arm tooling 67 and a second end

of arm tooling 68 that picks the medicine packages 14; and a first tooling support structure 70 and a second tooling support structure 72 as shown in Figure 7. Each tooling support structure has at least one column 44 and at least one row 42 to support the column 44 such that the first and the second tooling moves along the respective column 44 and the respective column 44 moves along the respective row 42 of the first and second tooling support structure, respectfully, to pick a given medicine package 14 from a corresponding support rod 30, or restock a support rod 30 with an associated medicine package 14.

In the operation of the preferred embodiment, doctors visit patients in nursing units and write out medication orders for each patient. A patient is typically placed on a certain medication treatment which requires multiple doses of medication over a period of a day. Some medications are administrated at certain times of the day and possibly at intervals of several hours. Patients may also request certain medications on an elective basis for disorders such as headaches. These requests are included in the doctor's order that is sent from the nursing unit to the central pharmacy of the hospital. Once an order is received by the pharmacy, it is checked by registered pharmacists and input into the pharmacy information system. These orders reflect not only orders that are added to a particular patient's treatment but changes in the medication treatment. The pharmacy information system combines this information with the patient's existing medication schedule and develops a patient medication profile. A fill list is generated from that profile. The fill list is a list of all the medications that must be distributed to all patients for the day. This information is sent to the pharmacy printer where a hard copy is generated.

Means for communication between the pharmacy information system and the Automated Pharmacy StationTM (APSTM) exists by either tapping the serial data print stream of the pharmacy information system or by a direct bi-directional communication link. The relevant information concerning the patient including drug type, dosage and frequency is placed in the database of the APSTM, see Figure 8. The database of the APSTM contains information about which drugs are to be dispensed that day to the patient and all drugs that have been dispensed in the past to the patient. Information from the pharmacy information system is received on an ongoing basis throughout the day. New information can be entered into the APSTM at any time. In addition to the fill list, new orders and patient admittance, discharge and transfer information are received and stored. A specific prescription for a patient is filled as described in Figure

8. Figure 8 is a flow chart with respect to the processing of a patient prescription. The patient box 36 is placed on the conveyor 34. When the turn comes for the patient box 36 to be filled, it has been shuttled into a position on the conveyor 34 such that the end of arm tooling 38 can communicate with the box 36 by way of the tooling structure 40 as shown in Figure 1. A stationary bar code reader 90 reads the bar code on the patient box 36. The patient identification number is then parsed from the bar code input. This causes the fill list for that particular patient to be retrieved from the APSTM database. The fill list is converted to data consisting of locations and number of picks. The data is then downloaded in order for the computer 24 to control the end of arm tooling 38 such that it knows what packages 14 to obtain and place in the patient box 36.

The specific medicine package 14 is picked by the column 44 moving along the row 42 until the column 44 has the same X coordinate as the medicine package 14 it desires to obtain. The end of arm tooling 38 then moves along the column 44 to the Y coordinate of the medicine package to be picked. It is also turned to the proper holding means 12 (either the first holding means 12a or the second holding means 12b) which has the desired package 14. These actions may also be performed simultaneously by the system. The tooling support structure utilized is a Hauser TM HLE linear drive.

When the end of arm tooling 38 is properly positioned, the suction rod 52 extends in the Z direction by pneumatic cylinder 53 such that the outside suction face 60 contacts the package face 62. The barcode reader 26 reads the identity 16 on the medicine package 14 in order to confirm that it is the proper medicine package to be picked with respect to the patient's prescription. The vacuum valve 54 activates a suction through the air lines 55 such that a suction drawn through the suction face 60 grabs the medicine package 14. When the contact is proper between the suction face 60 and the medicine package 14, the sensing means 58 sends a signal to the valve 59 causing the extension rod 52 to retract from the rod 30 of the support structure 28, pulling the medicine package 14 with it. Once the medicine package 14 is clear of the rod 30, the extension rod 52 positions the medicine package 14 that it has obtained, upon the storing rod 48.

Once the medicine package 14 is on the storing rod 48, the vacuum valve 54 terminates the suction and the medicine package is released from the suction face 60.

The vacuum valve 57 then activates the cylinder 51 such that the extension rod 52 (and cylinder 53) are moved in the Y direction so the bottom of the suction head 56 is above the package 14 on the storing rod 48. The extension rod is then moved forward in the Z direction and downward in the Y direction by the respective valves and cylinders to clear the package and position the suction head 56 for the next pick. The computer 24 then notes that the medicine package 14 with the appropriate medicine has been picked. The process is repeated for all the medicine identified in the patient's prescription until all of the medicine packages 14 needed have been picked.

The end of arm tooling then positions itself with respect to the row 42 and column 44 such that it is over the patient box 36. The end of arm tooling then positions the outside suction face 60 behind the medicine packages on the storing rod 48 that have been collected and strokes forward in the Z direction so that all packages 14 are pushed off the storing rod 48 into the patient box 36.

More specifically, vacuum valve 57 activates the cylinder 51 to retract in the positive Y direction such that the bottom of the suction head 56 is above the tops of the packages 14 on the storing rod 28. Then vacuum valve 59 activates cylinder 53 to retract the extension rod 52 in the negative Z direction such that the outer suction face 60 is behind all of the medicine packages 14 on the storing rod 48. Vacuum valve 57 is then activated such that the suction head 56 is dropped back down in the negative Y direction to be behind the packages 14. Finally, vacuum valve 59 is activated such that the extension rod 52 is extended in the positive Z direction and the front suction face 60 pushes all packages 14 off the storing rod 48 into the patient box 36.

 In the event that the wrong medicine package 14 was scanned and is picked, or the medicine has expired, then the end of arm tooling 30 is moved to an empty portion of the return area, where the medicine package 14 can be disposed. A pharmacy technician will then manually sort the drugs on this rack, removing expired drugs and placing the others in the return rack in order that they might be returned to their correct location in the system. The process is then repeated for the next drug on the prescription list that has not yet been obtained.

After a patient's prescription is filled and the patient box 36 has all the medicine packages called for in the prescription, a conveyor belt 34 moves the patient box 36 to a check station 80. An operator uses the check station bar code reader 82 to scan the

bar code label on the filled patient box 36, see Figure 9. The patient identification number is taken from the inputted bar code and the prescription of the patient is displayed on the check station screen 84 of the check station console 86 connected to the computer or network of computers 24. The operator then scans individual medicine package bar codes in the patient box 36. The identity of the medicine packages 14 in the patient box 36 are automatically checked for correctness with respect to the patient list on the station screen 84. If the medicine packages 14 in the box 36 are correct, then the patient box is allowed to continue on towards the ultimate destination and the next filled patient box 36 is then checked. If the medicine packages 14 in the patient box 36 are not correct, then it is determined whether the error, whatever that may be, can be corrected. If it can, then the record on the check station screen 84 is corrected and the procedure for verifying correctness is then repeated. If the problem cannot be corrected, then the patient box 36 is dumped and the computer is notified that the patient's prescription has not yet been filled.

With respect to the return process, see Figure 10, the patient box 36 is first removed from a cassette returned from a nursing unit. An operator uses the return station barcode scanner 91 on the return station 92 to scan the bar code on the patient box 36. The nursing unit number and the patient identification number is then parsed from the inputted bar code of the patient box 36. The APS™ database is then accessed and the patient dispensing record is retrieved. On the return screen 94, there is displayed for a particular patient at the operator console 96, a list of the medicines ordered and dispensed to the patient. The operator of the return station 92 then scans the identity 16 of the medicine in the patient's box 36 with the return station bar code scanner 91. The medicine packages 14 that are found thereon are verified as being dispensed to the patients. The expiration date of the medicine in the medicine package 14 is then determined. If the expiration date of a medicine in the medicine package 14 has passed, then the medicine package 14 is discarded. If the expiration date has not passed then the returned medicine package 14 is placed in the return rack 20. If there is more medicine to be returned, the process is then repeated. If there is no more medicine in the patient box 36 to return, then the return station console 96 is checked to verify the correctness of the medicine returned. If the screen is correct, then the return record is accepted and the APS™ database is updated. If the screen 94 is incorrect, then the screen is corrected to correspond to the returned medicine packages 14 and the patient box 36.

The APS™ data base is then accessed in order to retrieve the patient numbers and locations transferred or admitted to the nursing unit. If a new patient has been transferred into that particular hospital bed, the system generates a barcode containing his/her patient identification number. This label is placed on the patient box to reflect the present patient in that hospital bed.

If there are more patient boxes 36 in the cassette, then the bar code on the next patient box 36 is scanned and the return process continues as described above. This process is repeated for each cassette returned from the patient floor.

 When medicine packages 14 are to be restocked to the structure 28, see Figure 11, the return rack is placed in a predetermined position alongside the structure 28. By being placed in a predetermined position, the rods X and Y coordinates are known to the computer 24. The end of arm tooling 38 is then positioned for a given rod in the return rack. The bar code reader 26 on the end of arm tooling 38 then scans the identity 16 of the medicine package 14 that is about to be picked by the end of arm tooling 38. The process of picking the medicine packages 14 onto the storing rod 48 of the end of arm tooling 38 is the same as identified above with respect to the process of obtaining medicine packages 14 from the support structure 28. The only difference is that the order of the medicine packages 14 and their identity as they are picked is saved in the computer 24. When the storing rod 48 is then moved to the support structure 28, in order to restock rods 30 therein, the computer knows the identity of the respective medicine package 14 on the storing rod 48 which is about to be placed back onto the corresponding rod 30 of support structure 28.

The placement of the package 14 from the storing rod 48 to the storage rod 30 of the support structure 28 occurs in the following manner. The extension rod 52 is retracted in the negative Z direction such that the inside suction face 61 is in contact with the medicine package 14. The sensing means 58 determines whether proper contact is made. Then the extension rod 52 is moved a predetermined distance in the positive Z direction to place the medicine package over a rod 30 of support structure 28. Vacuum valve 54 is then deactivated to stop suction, allowing the medicine package 14 on the suction face 61 to drop away therefrom. The extension rod 52 then moves in the negative Z direction towards the medicine packages 14 on the storing rod 48 again to repeat the process. While it moves back to obtain another medicine package 14, the sensor 58 trips when contact is made. The process can be repeated until there are

no more medicine packages 14 on the storing rod 48. The computer 24 knows when to stop returning packages since it knew how many packages were placed on the storing rod 48 to begin with.

The restocking of the support structure 28 can be carried out during the evening when the medicine is not being gathered by the end of arm tooling 38. Alternatively, restocking can be carried out simultaneously with picking if the system 10 has a pair of rods as shown in Figure 6b, a first end of arm tooling 67, second end of arm tooling 68 and a first tooling structure 70 and a second tooling structure 72 is utilized, as shown in Figure 7. While, for instance, the first end of arm tooling 67 is picking medicine packages 14 to fill a patient's prescription, the second end of arm tooling 68 can be restocking the second side of the storage area 12.

Although the invention has been described in detail in the foregoing embodiments for the purpose of illustration, it is to be understood that such detail is solely for that purpose and that variations can be made therein by those skilled in the art without departing from the spirit and scope of the invention except as it may be described by the following claims.

WHAT IS CLAIMED IS:

1. A system for filling orders comprising:

means for holding packages, each package having the same type of contents being held/at a predetermined location by the holding means, said holding means having a plurality of predetermined locations corresponding to a plurality of different types of contents;

means for supplying packages to the holding means; and

means for picking a package from the holding means that is identified in the order or from the supplying means for the purpose of restocking the holding means, said picking means in communication with the holding means and supplying means.

A system for filling prescriptions for patients comprising:

means for holding packages, each medicine package having an identity which defines the medicine therein, each package that has the same medicine being held at a predetermined location by the holding means, said holding means having a plurality of predetermined locations corresponding to a plurality of different medicines;

means for supplying medicine packages to the holding means: and

means for picking a medicine package from the holding means that is identified in a patient's prescription in order to fill the prescription, of from the supplying means in order to restock the holding means, said picking means in communication with holding means and the supplying means.

3. A system for filling prescriptions for patients comprising:

means for holding medicine packages, each package having a single dosage of medicine, each medicine package having an identity which defines the dosage and medicine therein, each package that has the same medicine being held at a predetermined location by the holding means, said holding means having a plurality of predetermined locations corresponding to a plurality of different medicines;

means for supplying medicine packages to the holding means;

means for picking a medicine package from the holding means that is identified in a patient's prescription in order to fill the prescription, or from the supplying means in order to restock the holding means, said picking means in communication with the holding means and the supplying means.

- 4. A system as described in Claim 3 wherein the picking means includes a computer having a database, said database having a prescription to be filled, and the predetermined locations of each different medicine in the holding means, said computer guiding said picking means with said database such that the picking means picks a medicine package according to the prescription to be filled.
- 5. A system as described in Claim 4 wherein said picking means includes means for determining the identity of a medicine package in the supplying means and providing its identity to the computer, said computer guiding said picking means such that the holding means is restocked with the identified medicine package from the supplying means according to

the medicine in the medicine package and its predetermined location in the holding means that is known by the computer.

A system as described in Claim 5 wherein the holding means includes a structure; and support rods held by the structure, said rods holding the medicine packages, each rod associated with a given medicine and holding medicine packages with only the same medicine.

A system as described in Claim & wherein the includes a plurality of back rod supports from which the rods extend, said structure with back rod supports form an X,Y coordinate system with each rod and medicine packages therein having a unique X and Y coordinate, said picking means disposed adjacent said structure such that a given medicine package on an associated rod can be picked by the picking means to fill a patient's prescription; or a given medicine package in the supplying means can be picked by the picking means to restock an associated rod.

A system as described in Claim / including a conveyer in communication with the picking means; and patient prescription boxes which are moved by the conveyer to the picking means such that the picking means provides the medicine packages it has picked to fill a given prescription to an associated box.

A system as described in Claim & picking means includes at least one end of arm tooling that picks the medicine packages; and a tooling support structure having at least one column to support the tooling and at least one row to support the column such that the tooling moves along the column as the column moves along the row to pick a given medicine package hanging from a corresponding support rod, or restock a given medicine package on a corresponding support rod; and means for moving the column with respect to the row, said moving means controlled by the computer.

20. A system as described in Claim & wherein the tooling is comprised of:

a housing;

means for storing medicine packages attached to the housing;

means for obtaining a medicine package, said obtaining means slidingly attached to the housing such that it can move in a Z direction, which is perpendicular to the X and Y direction, to pick a medicine package from a support rod in the support structure when the housing is adjacent to and aligned with a support rod, and can move in the Z direction to place a picked package on the storing means; and

wherein the identifying means is part of the end of arm tooling such that it can identify a package to be picked by the obtaining means, each of said packages having an identity disposed on them which can be read by the identifying means.

11. A system as described in Claim 10 wherein the identity on each package is a bar code, and the identifying means includes a bar code reader disposed on the obtaining means.

1 12. A system as described in Claim 12 wherein the obtaining means includes means for producing a suction; a suction rod in fluidic connection with the suction producing means, said suction rod slidingly attached with respect to the Y and Z directions to the housing and maintaining a suction therethrough when the suction producing means is activated;

a suction head connected to the suction rod through which a medicine package is picked with suction; and means for sensing when a package is properly positioned on the suction head such that the suction rod is then moved to the storing means and deposits the package thereon.

A system as described in Claim 1/2 wherein the storing means is a storing rod which extends from the housing such that the suction head and the suction rod can deposit a package thereon.

A system as described in Claim $\frac{6}{100}$ wherein the tooling includes valves and pneumatic cylinders for moving the suction rod in the Y and Z direction; and a vacuum pump for providing suction to the suction rod and suction head sufficient to pick a package from a rod of the support structure and then hold it to the suction head.

18. A system as described in Claim 14 wherein the suction head has two faces through which a suction can be drawn, each face capable of picking a package.

16. A system as described in Claim 15 wherein the two faces are parallel to each other and are parallel to the x-axis, and wherein each package has a face and the packages are held by the storing rod and the rods of the support structure such that the face of each package is parallel to the x-axis.

A system as described in Claim 8 wherein the rods extend from the back rod supports in sets of two, with a first rod and a second rod of each set pointing essentially in a Z direction, which is perpendicular to the X and Y directions, but approximately 180° apart from each other, and wherein the picking means includes a first and a second end of arm tooling that picks the medicine packages; and a first and a second tooling support structure, each tooling support structure having at least one column and at least one row to support the column, such that the first and the second tooling moves along the respective column and the respective column moves along the respective row of the first and second tooling support structure, respectively, to pick a given medicine package from a corresponding support rod, or restock a support rod with an associated medicine package.

A system as described in Claim 1 wherein each package has an identity which defines the contents therein.

19. A system for filling orders comprising:

means for holding packages, each package having the same type of contents being held at a predetermined location by the holding means, each package having an identity which defines the contents therein, said holding means having a plurality of predetermined locations corresponding to a plurality of different type of contents; and

means for picking a package from the holding means that is identified in the order, said picking means in communication with the holding means.

20. A system for filling orders comprising:

first means for holding packages, and second means for holding packages, each package having the same type of contents being held at a predetermined location by the first and second holding means, said first and second holding means having a plurality of predetermined locations corresponding to a plurality of different types of contents; and

means for picking a package from the first or second holding means that is identified in the order, said picking means disposed between and in communication with the first and second holding means.

A system as described in Claim 20 wherein each holding means includes a structure; and support rods held by the structure, said rods holding the packages, each rod associated with a given package.

1322. A system as described in Claim, 21 wherein the picking means includes at least one end of arm tooling that picks the packages; and a tooling support structure having at least one column to support the tooling and at least one row to support the column such that the tooling moves along the column as the column moves along the row to pick a given package hanging from a corresponding support rod, said end of arm tooling able to turn on the column to pick packages on either the first or second holding means; and

means for moving the column with respect to the row, said moving means controlled by a computer and in communication therewith.

23. An end of arm tooling comprising:

a housing;

means for storing packages attached to the housing;

means for obtaining a package, said obtaining means slidingly attached to the housing such that it can move to pick a package from a support rod in a support structure when the housing is adjacent to and aligned with a support rod, and then move to place a picked package on the storing means; and

means for identifying a package to be obtained by the obtaining means, said identifying means connected to the housing.

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ABSTRACT OF THE DISCLOSURE

A SYSTEM FOR FILLING ORDERS

A system for filling orders, such as prescriptions for patients, comprising a device for holding packages. Each package has the same type of contents being held in a predetermined location by the holding device. Each package has an identity which defines the contents therein. The holding device has a plurality of predetermined locations corresponding to a plurality of different types of contents. Additionally, the system is comprised of a device for supplying packages to the holding device. Also, there is a device for picking a package from the holding device that is identified in the order for the purpose of filling the order, or from the supplying device for the purpose of restocking the holding device. The picking device is in communication with the holding device and supplying device. In a preferred embodiment, the contents of each package is a single dosage of medicine.

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CONDENSES.	Serial or Patent No.: 0 /
	Filed or legued:
	For: A SYSTEM FOR FILLING ORDERS
	VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY STATUS (37 CFR 1.9(f) and 1.27(c))—SMALL BUSINESS CONCERN
	I hereby declare that I am
	the owner of the small business concern identified below:
	an official of the small business concern empowered to act on behalf of the concern identified below:
	NAME OF CONCERN Automated Healthcare, Inc.
	ADDRESS OF CONCERN Suite 211, 3920 Old William Penn Highwa Pittsburgh, PA 15235
	FILLDOUIGH, Lit 1920
	exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third-party or parties controls or has the power to control to the other, or a third-party or parties controls or has the power to control to the other, or a third-party or parties controls or has the power to control to the other, or a third-party or parties control to the other or the
	the small business concern identified above with regard to the invention, entitled
	A SYSTEM FOR FILLING ORDERS
	by inventor(s) Sean C. McDonald, Ellen J. Hertz, James A. Smit Gregory Toto
	described in
	57) the energination filed herewith
	application serial no. 0 /, filed
	patent no, issued
	If the rights held by the above identified small business concern are not exclusive, each individual, concern or organization having rights to the invention is listed below* and no rights to the invention are held by any person, other than the inventor, who could not qualify as a small business concern under 37 CFR 1.9(d) or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e)
	*NOTE: Separate verified statements are required from each named person, concern or organization having

(Small Entity-Small Business [7-4]—page 1 of 2)

NAME					
ADDRESS					
individual	☐ SMALL BUSINESS CONCERN	NONPROFIT ORGANIZATION			
ADDRESS					
☐ INDIVIDUAL	SMALL BUSINESS CONCERN	☐ NONPROFIT ORGANIZATION			
ing, the earliest of the as a small business of I hereby declare that statements made on statements were ma made are punishable United States Code,	f entitlement to small entity status pre- e issue fee or any maintenance fee entity is no longer appropriate. (37 Cl all statements made herein of my o information and belief are believed de with the knowledge that willful by fine or imprisonment, or both, un and that such willful false statement nt issuing thereon, or any patent to	due after the date on which status FR 1.28(b)). wh knowledge are true and that all to be true; and further that these false statements and the like so der Section 1001 of Title 18 of the s may jeopardize the validity of the			
NAME OF PERSON	SIGNING <u>Sean C. McDona</u>	<u>ld</u>			
	OTHER THAN OWNER Presi				
	ON SIGNING <u>Automated He</u>				
Suite 211, 3	<u>920 Old William Penn H</u>	<u>ighway, Pittsburgh, P</u> A			

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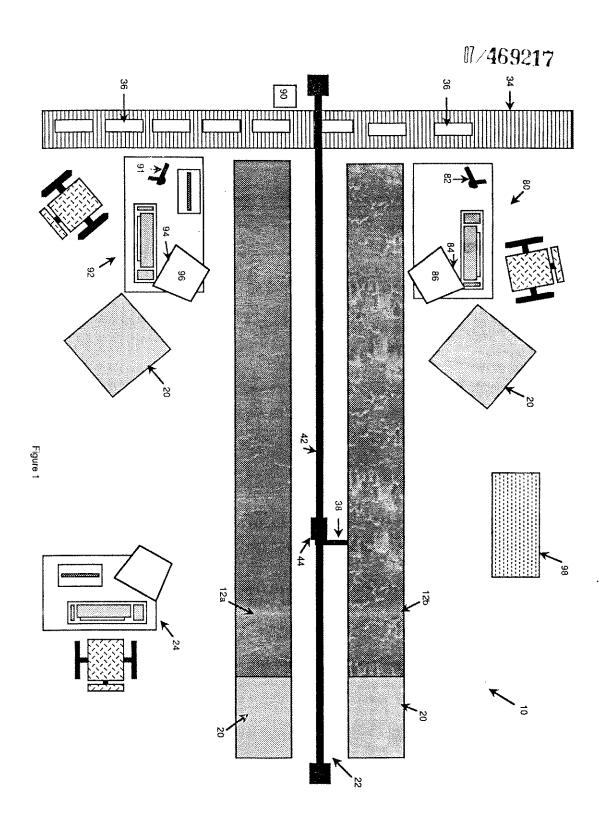
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agent(s) to prosecute this application connected therewith. (list name and	in and transact all ousing d registration number)	appoint the following attorney(s) and/or ess in the Patent and Trademark Office
Andrew J. Corneli	us, Reg. No.	29,142; Ansel M.
Schwartz, Reg. No	30,587	
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Ansel M. Schwartz	, Esquire	412/394-4987
Direct Telephone Calls to (name a	and telephone number)	
Full name of spie or first giventor	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	. /2/02
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Inventor s. signature	Mollandel	
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Full name of second joint inventor it any		1/17/90
Ellen J. Hertz		Date
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ADDED PAGE TO COMBINED DECLARATION AND POWER OF ATTORNEY FOR SIGNATURE BY THIRD AND SUBSEQUENT INVENTORS
Full name of third joint inventor, if any James A. Smith Inventor's signature Date Country of Citizenship United States Residence 3909 Ash Drive, Allison Park, PA 15101 Post Office Address 3909 Ash Drive, Allison Park, PA 15101
Full name of fourth joint inventor, if any Gregory Toto Inventor's signature Country of Citizenship United States Residence 110 Inglewood Drive, Pittsburgh, PA 15228 Post Office Address 110 Inglewood Drive, Pittsburgh, PA 15228
Full name of fifth joint inventor , if any Inventor's signature Date Country of Citizenship Residence Post Office Address



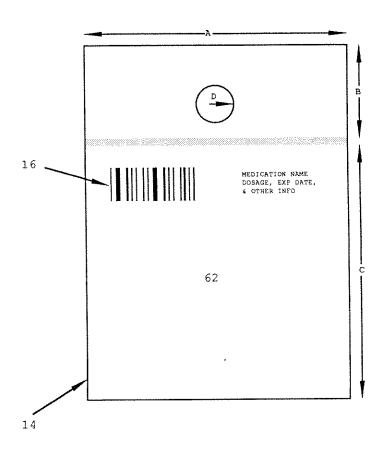


Figure 2

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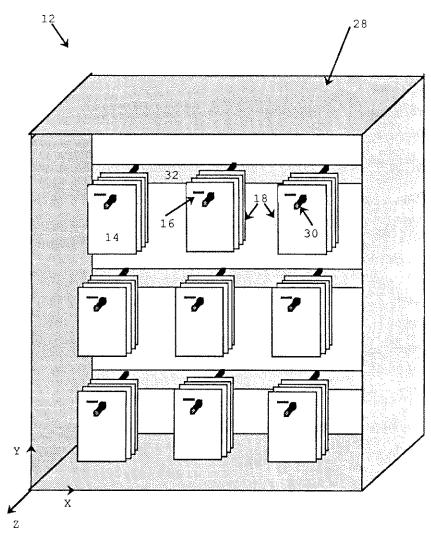
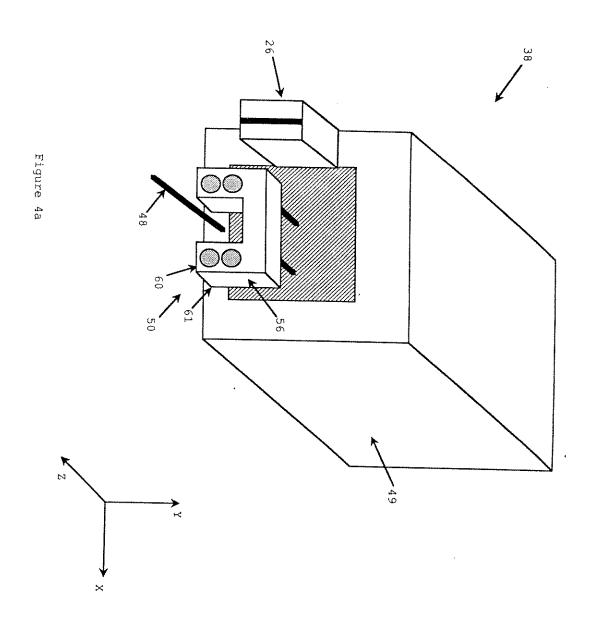
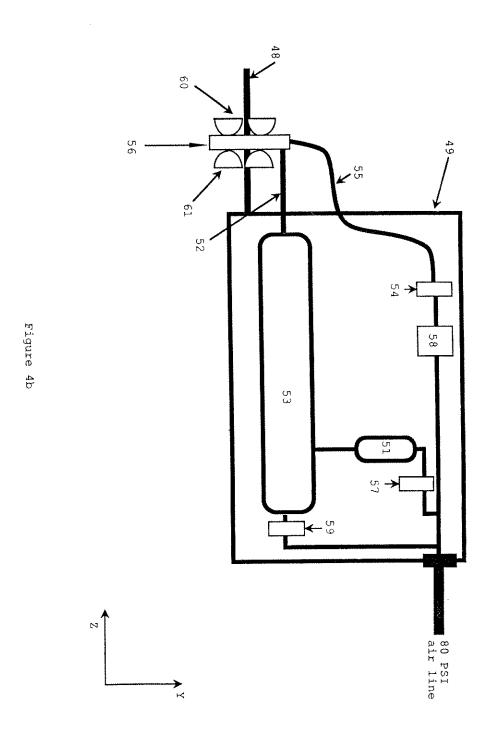


Figure 3





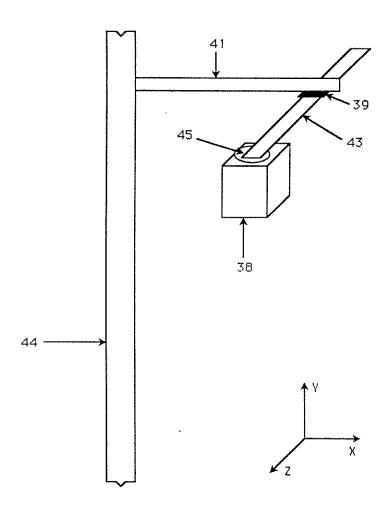
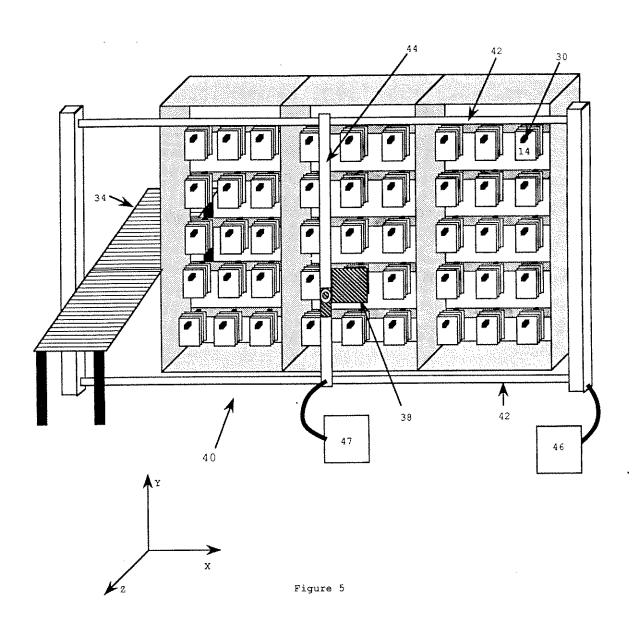


Figure 4c



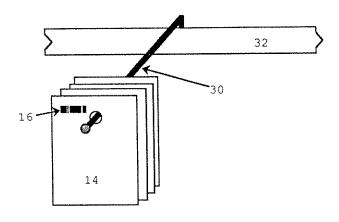


Figure 6A

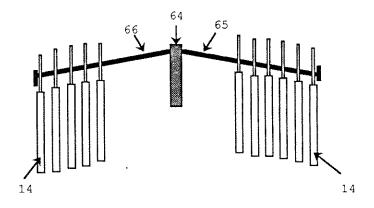
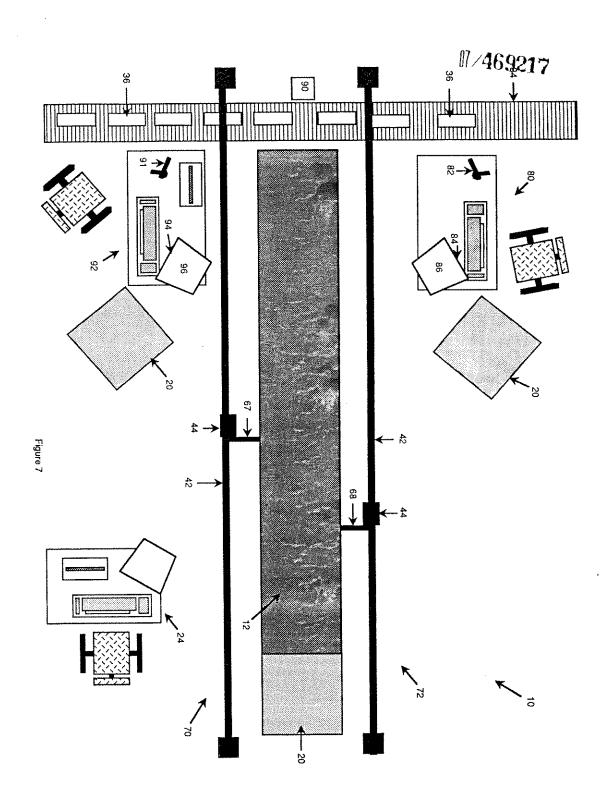
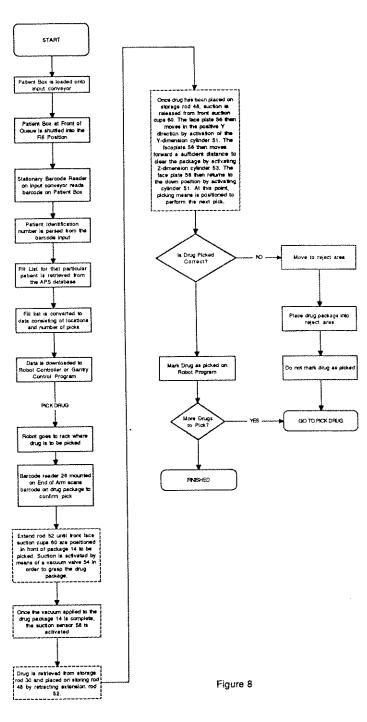


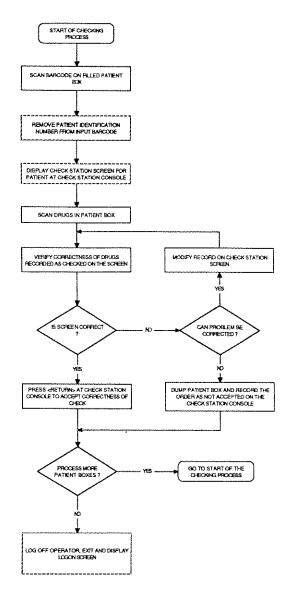
Figure 6B



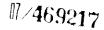
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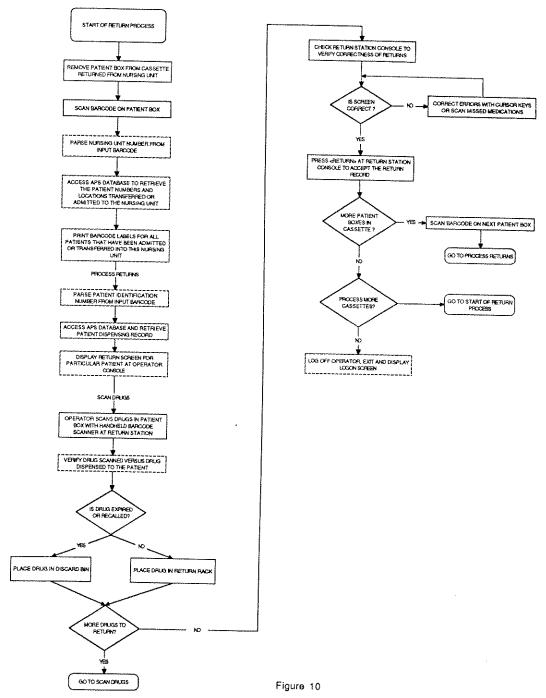


DETAILED CHECK STATION

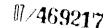


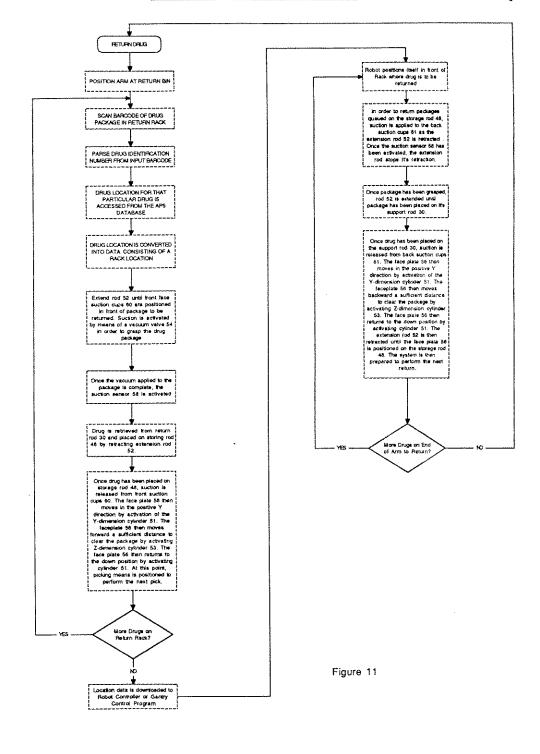
DETAILED RETURN STATION

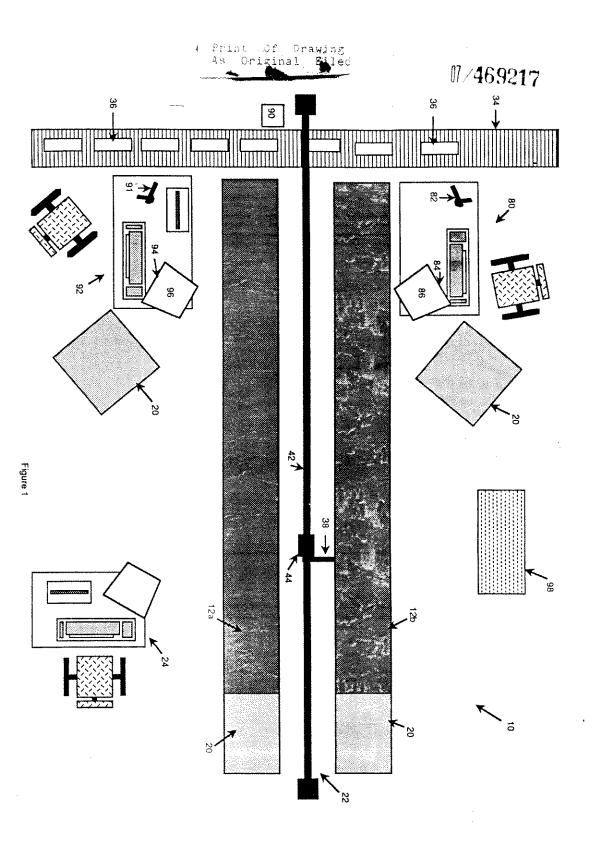


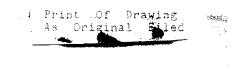


DETAILED RETURN DRUGS TO BIN









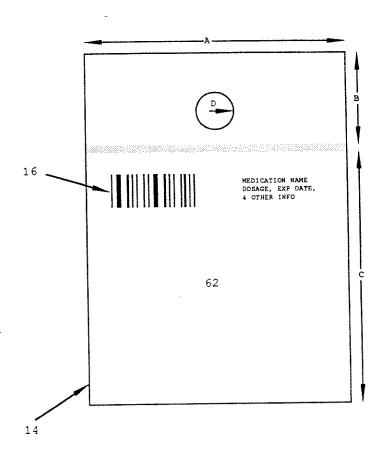


Figure 2



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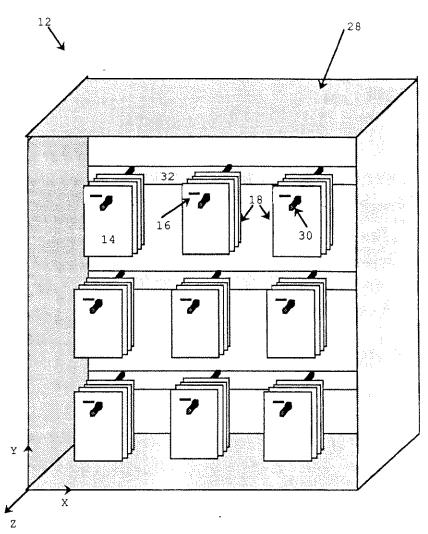
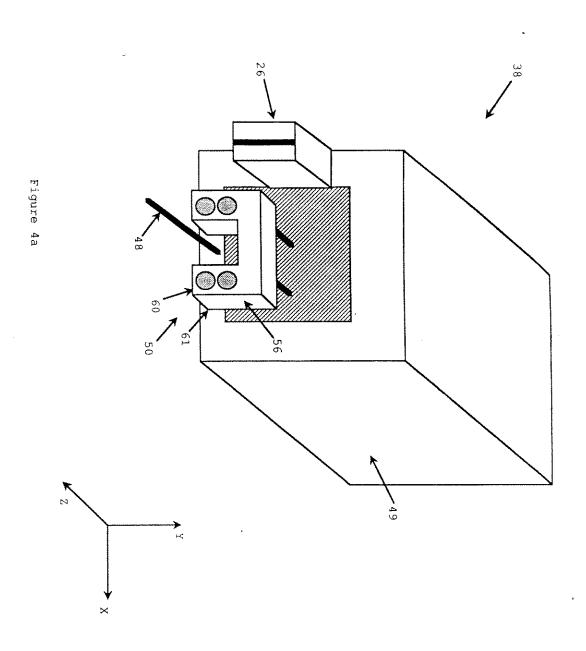
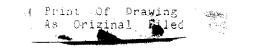


Figure 3







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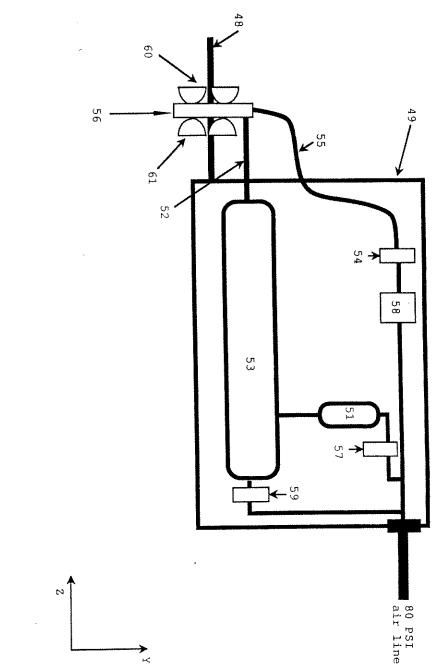
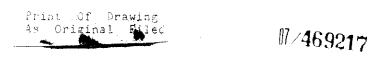


Figure 4b



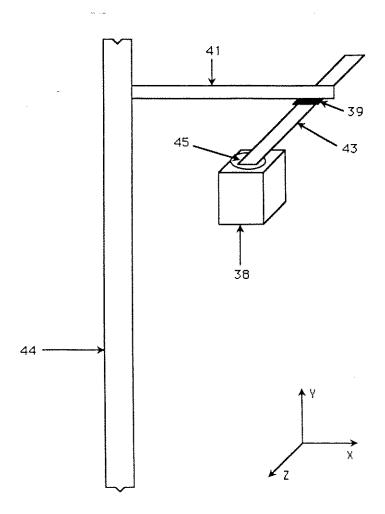
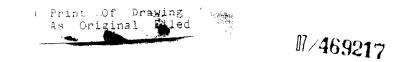
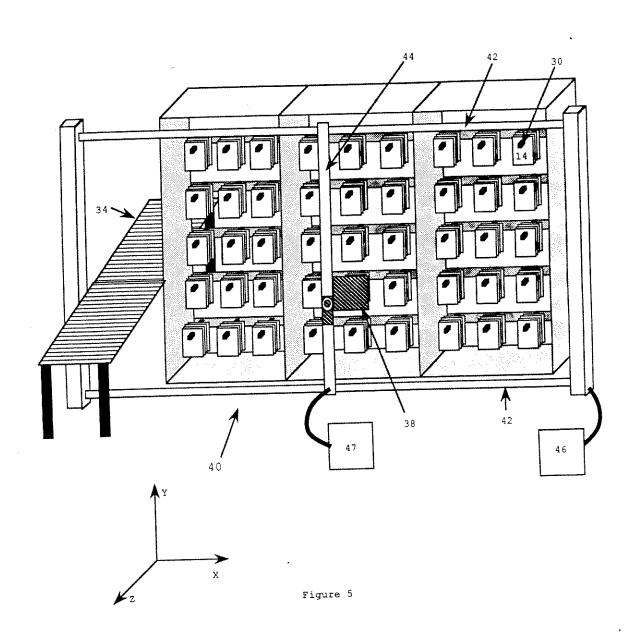
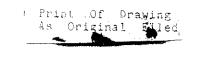
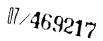


Figure 4c









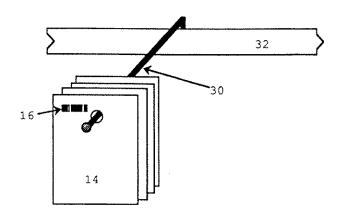


Figure 6A



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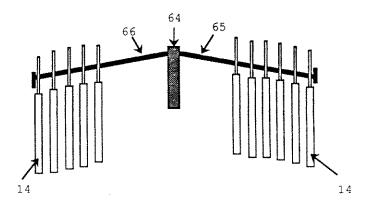
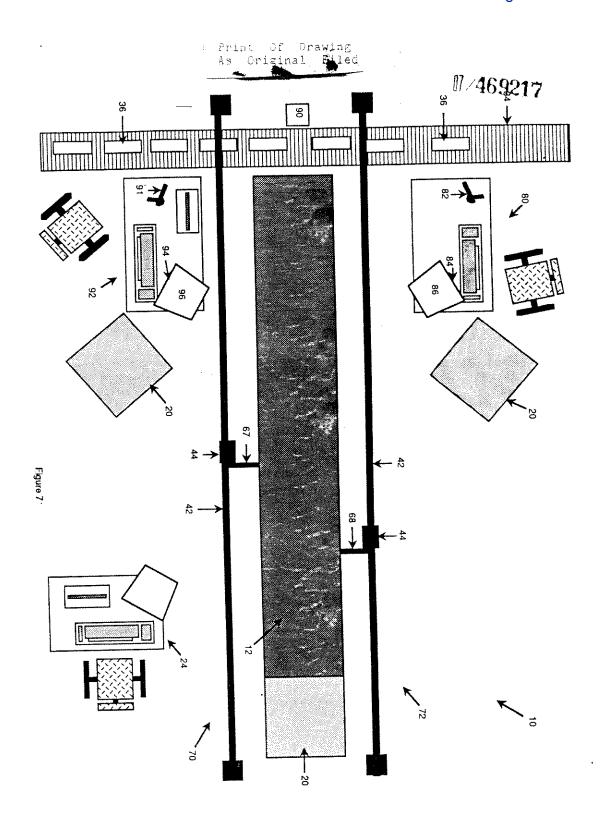
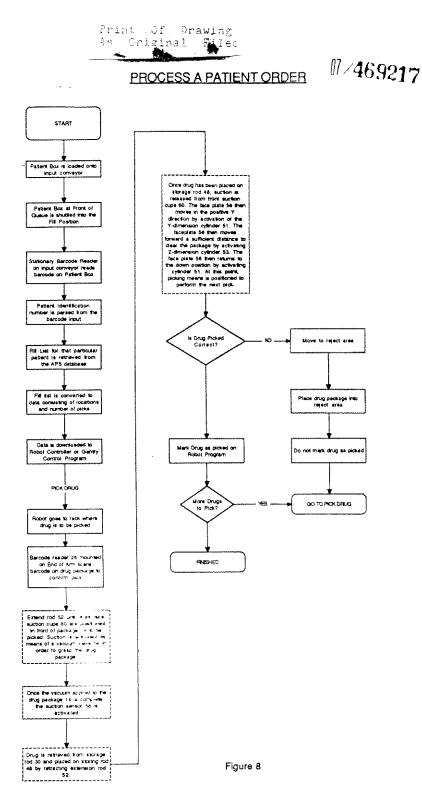


Figure 6B







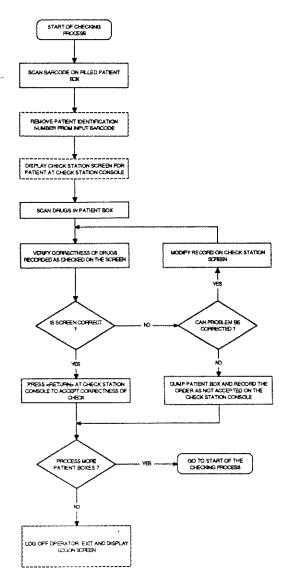
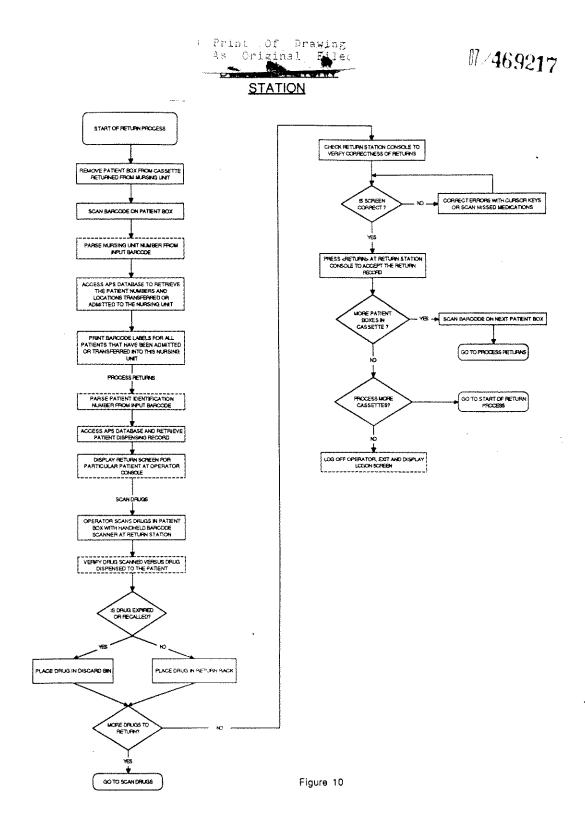
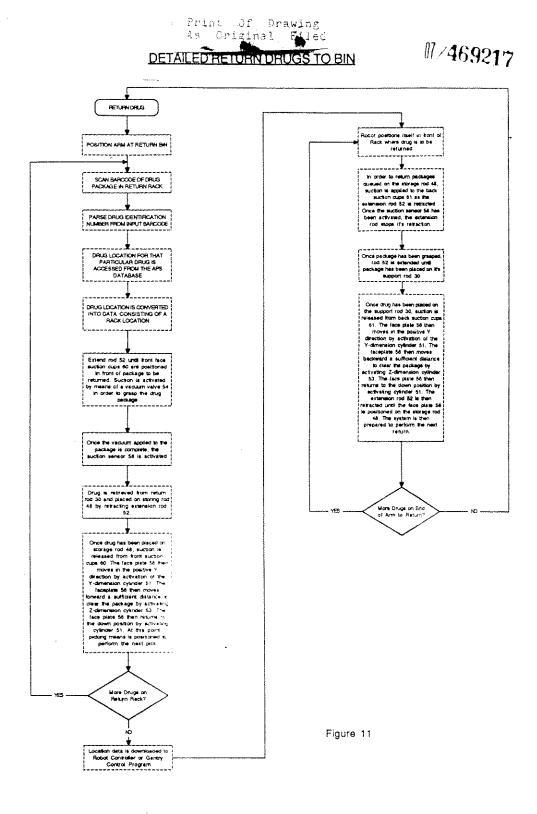


Figure 9







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		<u> </u>		DTO 049
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Notice of Art Cite Information on Ho	d by Applicant, PTO-1 w to Effect Drawing C	774.		
HI SUMMARY OF AC				
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1. Claims 1				
2. Claims			A	have been cancelled.
3. Claims				
4. Claims	5 and 18-	Es 1mi 05		are rejected.
		1-22		
,			are subject to restr	iction or election requirement.
		ormal drawings under 37 C.F.R. 1.		
		nse to this Office action.	1 1,	nder 37 C.F.R. 1.84 these draw
9. ☐ The corrected or are ☐ accepta	substitute drawings h ble;	ave been received on de (see explanation or Notice re Pa		ice of our till they have some
examiner; 🔲 d	isapproved by the exa	sheet(s) of drawings, filed on miner (see explanation).		
11. The proposed dr	awing correction, filed	, has bee	en 🔲 approved; 🔲 disappro	ved (see explanation).
□ been filed in	parent application, se	n for priority under U.S.C. 119. Th	ed on	*
13. Since this applic accordance with	ation apppears to be in the practice under Ex	n condition for allowance except for parte Quayle, 1935 C.D. 11; 453	or formal matters, prosecution a O.G. 213.	as to the merits is closed in
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Serial No. 469,217

- -2-
- The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.
- The drawings are objected to because the blank boxes in Figs 1-7 must be provided with description labels (Rule 1.83(a)). Correction is required.

Applicant is required to submit a proposed drawing correction in response to this Office action. However, correction of the noted defect can be deferred until the application is allowed by the examiner.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. § 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-5, 18-19 and 20 are rejected under 35 U.S.C. § 102 b) as being anticipated by Modery et al. (4766547).

As per claims 1-5 and 18-19, any conventional automatic storage and retrieval system with diverse application comprises: means for holding container, (or packages) each container having the same type of contents being held . predetermined location by the holding means, said holding means having a plurality of predetermined locations corresponding to a plurality of different types of contents; me ans for supplying

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-3-

containers to the holding means; and means for picking a container from the holding means that is identified in a order, or from the supplying means for the purpose of restocking the holding means, said picking means in communication with the holding means and supplying means, a computer having a database having a order to be filled; said computer guiding said picking means with said database such that the picking means picks a container according to the order to be filled and the picking means including means for determining the identity of a container and restocking the identified container according to its contains and its predetermined location in the holding means. For example Modery et al. shows this kind of automatic storage and retrieval system that meets all the claimed features, see Fig 1. The intended use for filling medicine prescriptions with a conventional automatic storage and retrieval system is held not to distinguish from prior art.

As per claim 20, Modery meets these claimed features, see Fig 1 item 20.

Claims 2-5 are rejected under 35 U.S.C. § 103 as being unpatentable over Modery et al. (47665471).

As per claims 2-5, Modery shows a conventional automatic storage and retrieval system as applied in the 102 rejection.

Modery et al. does not expressly state that this type of

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-4-

conventional automatic storage and retrieval system can be use for packing of medicine.

Because of the well known diverse application of conventional automatic storage and retrieval systems it would have been obvious to a person of ordinary skill in the art at the time of the invention to utilize just a system for fillings prescriptions for patients, thus obtaining all the features in claims 2-5.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. § 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claim 23 is rejected under 35 U.S.C. § 102(b) as being anticipated by Chucta (4669047).

As per claim 23, Chucta shows: A housing; means for storing packages or containers attached to the housing; means for obtaining a package, said obtaining means sidlingly attached to the housing such that it can move to pick a package from a support rod in a support structure when the housing is adjacent to and aligned with a support rod, and then move to place a picked package on the storing means; and means for identifying a package to be obtained by the obtaining means, said identifying means connected to the housing, see Fig. 7.

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-5-

- Claims 6-17 and 21-22 are objected to as being dependent 6) upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.
- The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jim Trammell whose telephone number is (703) 1066.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist whose telephone number is (703) 0754.

May 01, 1991

JERRY SMITH SUPERVISORY PATENT EXAMINER ART UNIT 236

TO SEPARATE, HOLD TOP AND BOTTOM EDGES, SNAP-APART AND DISCARD CARBON

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PTO - 948 (Rev. 8 - 82)

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTACHMENT TO PAPER NUMBER	a
S.N.41.97	2/7

GROUP 236

NOTICE OF PATENT DRAWINGS OBJECTION

Drawing Corrections and/or new drawings may only be

submitted in the manner set forth in the attached letter, "Information on How to Effect Drawing Changes" PTO-1474. are objected to as informal for reason(s) The drawings, filed on Parts in Section Must Be Hatched. Lines Pale. Paper Poor. Numerals Poor. Lines Rough and Blurred. 14. Mounted Photographs. Shade Lines Required. 15. Extraneous Matter Objectionable. [37 CFR 1.84 (1)] Figures Must be Numbered. -Paper Undersized; either 8½" x 14", 21.0 cm. x 29.7 cm. required. Heading Space Required. Figures Must Not be Connected. Proper A4 Margins Required: TOP 2.5 cm. RIGHT 1.5 cm. LEFT 2.5 cm. BOTTOM 1.0 cm. Criss-Cross Hatching Objectionable. Double-Line Hatching Objectionable. corrected. New drawings are required.

made in accordance with the attached letter.

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Commissioner of Patents	and Trademarks	AU	17 () () () () () () () () () (
Washington, D.C. 2023		900 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	43 (4.5° (2.5)	
	PETITION AND FEE F	OR EXTENSION OF TIM	fE (37 CFR 1.136(a))	
1. This is a petition fo		-		
(x)	_	ce Letter mailed on May	10, 1991	
\		dicate matter being extend	led)	
2. A response in connec	ction with the matter for	which this extension is re	quested:	
(X) ()	is filed herewith. has been filed.			
3. Applicant is				
(x)	a small entity verif	ied statement:		
	() attached. (X) already filed.			
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4. Calculation of extens	sion fee	•		
request () one mo () two mo (X) three	ed_ onth onths months	Fee for other than small entity \$ 100.00 \$ 300.00 \$ 730.00 \$ 1150.00 Fee \$	Fee for small entity 5 50.00 150.00 365.00 5 75.00	
	IN THE UNITED STATES PATENT AND TRADEMARK OFFICE The application of Sean McDonald et al. Group No.: 236 Statist No. 33 07/469, 217 Examiner: J. Trammell J. Trammell J. Trammell PETITION AND FEE FOR EXTENSION OF TIME (37 CFR 1.136(a)) This is a petition for an extension of time for a total period of three months: (check and complete the applicable item below) (X) to respond to the Office Letter mailed on May 10, 1991 (indicate matter being extended) A response in connection with the matter for which this extension is requested: (X) is filed herewith. (I) attached. (X) already filed. (I) other than a small entity. Calculation of extension fee Total months Fee for other than requested: Total months Fee for other than requested: Total months Sa00.00 Sandle entity manual entity The month Sa00.00 Sandle entity The formonths Sa00.00 Sandle entity CERTIFICATE OF MALLING (37 CRF 1.8a) hereby certify that this paper (along with any referred to as being attached or enclosed) is being posited with the United States Postal Service on the date shown below with sufficient postage as stacks mail an envelope addressed to the Commissioner of Patents and Trademarks,			
deposited with the Unite first class mail in an env Washington, D.C. 2023	d States Postal Service o velope addressed to the: (I.	n the date shown below w Commissioner of Patents as	ith sufficient postage as nd Trademarks,	
		***************************************	······································	
Date: November 1,	1991	(Signature of	person mailing paper)	

(check and complete the next item, if applicable)

()	An extension for has already been secured and the fee paid therefore of \$ is deducted from the total fee due for the total months of extension now requested.
5. Fee Payment	Extension fee due with this request \$
(X)	Attached is a check in the sum of \$ 365.00 Charge fee to Account No. 02-4553 and for any additional extension

fee required or credit for any excess fee paid. A duplicate of this

petition is attached.

Reg. No.: 29,362

Tel. No.: 412-562-1632

Lynn J. Alstadt Buthanan Ingersoll Professional Corporation 56th Floor, 600 Grant Street Pittsburgh, Pennsylvania 15219

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

up Art Unit 236 : PATENT APPLICATION

Examiner J. Trammell

In re application of

SEAN McDONALD et al. SYSTEM FOR FILLING ORDERS

Serial No. 07/469,217

Filed January 24, 1990

AMENDMENT

Pittsburgh, Pennsylvania 15219

November 1, 1991

Hon. Commissioner of Patents and Trademarks

Washington, D.C. 20231

Sir:

Change the title of this application from "A System for Filling Orders" to -- System for Selecting and Delivering

Packages from a Holding Area to Fill Orders --.

Cancel claims 1 to 5, 18 to 21 and 23.

Amend the claims as follows:

(Amended) A system [as described in claim 5] for selecting and delivering packages from a holding means or supply

means to fill orders comprising:

- [wherein the] holding means [includes a structure; <u>a.</u> and] comprised of a frame having a plurality of support rods [held by the structure, said rods] for holding [the] medicine packages, each rod associated with a given medicine and holding medicine packages with only the same medicine[.];
- means for supplying medicine packages to the b. support rods;
- means for picking medicine packages from the <u>c.</u> support rods in accordance with instructions received from a computer, said picking means being able to access the holding means and the supply means;
- a computer having a database containing the d. locations of all packages in the holding means able to receive orders for packages and able to direct the means for picking packages.

In claim 7, line 2, change "structure" to -- holding In claim 22, line 1, change "claim 21" to -- claim 6 --.

REMARKS

This is in response to the Office Action dated May 10, 1991. A Power of Attorney and Request for Extension of Time are filed herewith. Applicants understand that previous counsel has submitted the appropriate request and fees for a two month extension of time. For that reason, only the third month extension fee is submitted by check. Should the fee not have been received for the first two months or should additional fees be due, the Examiner is authorized to charge those fees to Deposit Account No. 02-4553.

In the Office Action the Examiner objected to the title and the drawings, rejected claims 1 to 5, 18 to 20 and 23 and objected to the remaining claims. By this amendment applicants have provided a more specific title, cancelled the rejected claims and claim 21 and have rewritten the objectionable claims. Applicants respectfully request that a response to the drawing objection be deferred until claims have been allowed.

Claim 6 has been written in independent form. The Examiner stated that claim 6 would be allowable if rewritten. Claims 7 thru 17 and 22 depend from allowable claim 6 and are, therefore, allowable. Since all pending claims are allowable,

reconsideration of the claims and issuance of a Notice of Allowance are respectfully requested.

> Respectfully submitted, BUCHANAN INGERSOLL, P.C.

Registration No. 29,362

Attorneys for Applicants

(412) 562-1632

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Transmit	ted herewith is	an amer	ndment in the ab	ove-identifi	ed application									
Small entity status of this application under 37 CFR 1.9 and 1.27 has been established by a verified statement previously submitted.														
A verified statement to establish small entity status under 37 CFR 1.9 and 1.27 is enclosed.														
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UNITED STATES DEPARTMENT OF COMMERCE
Patent and Trademark Office
Address: COMMISSIONER OF PATENTS AND TRADEMARKS
Washington, D.C. 20231

SERIAL NUMBER	FILING DATE		FIRST NAME	ATTORNEY DOCKET NO.		
07/469,217	01/24/90	PI.	DOMALD	8	1797003	
					EXAMINER	
				TRAMMELL	, J	
ANSEL M. SCH ALDER, COMER		HV		AHT UNI	r PAPER NUMBER	
625 LIBERTY PITTSBURGH,	AVE. 3			2306	5	
				DATE MAILED:	01/23/92	

NOTICE OF ALLOWABILITY

This communication is responsive to AMONDATE THE CITED TO COURSE. All the claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application herewith (or previously mailed), a Notice Of Allowance And Issue Fee Due or other appropriate communication with course. The allowed claims are Communication with a course of the claim for priority under 35 U.S.C. 119. The certified copy has [_] been received [_] been filed in parent application Serial No.	II be sent in due
2. All the claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application herewith (or previously mailed), a Notice Of Allowance And Issue Fee Due or other appropriate communication wing course. 3. The allowed claims are	II be sent in due
herewith (or previously mailed), a Notice Of Allowance And Issue Fee Due or other appropriate communication will course. The allowed claims are	II be sent in due
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5. Acknowledgment is made of the claim for priority under 35 U.S.C. 119. The certified copy has [_] been receive	
	,,
6. Note the attached Examiner's Amendment.	
7. Note the attached Examiner Interview Summary Record. PTOL-413.	
8. C) Note the attached Examiner's Statement of Reasons for Allowance.	
9. Note the attached NOTICE OF REFERENCES CITED, PTO-892.	
10. D Note the attached INFORMATION DISCLOSURE CITATION, PTO-1449.	
PART II.	
A SHORTENED STATUTORY PERIOD FOR RESPONSE to comply with the requirements noted below is set to EXPIRE 1 FROM THE "DATE MAILED" indicated on this form. Failure to timely comply will result in the ABANDONMENT of Extensions of time may be obtained under the provisions of 37 CFR 1.136(a).	this application.
 Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL APPLICATION, PTO-152, which disclose or declaration is deficient. A SUBSTITUTE OATH OR DECLARATION IS REQUIRED. 	ses that the oath
2. $ imes$ applicant must make the drawing changes indicated below in the manner set forth on the of this paper.	
a. X Drawing informalities are indicated on the NOTICE RE PATENT DRAWINGS, PTO-948, attached herate	er to Paper No.
b. The proposed drawing correction filed on has been approved by the examiner.	CORRECTION IS
REQUIRED. Approved drawing corrections are described by the examiner in the attached EXAMINER'S AMENDMENT. (
 Approved drawing corrections are described by the examiner in the attached EXAMINER'S AMENBMENT. (REQUIRED. 	CORRECTION IS
d. X Formal drawings are now REQUIRED.	
	OF ALLOWANCE
Any response to this letter should include in the upper right hand corner, the following information from the NOTICE (
AND ISSUE FEE DUE: ISSUE BATCH NUMBER, DATE OF THE NOTICE OF ALLOWANCE, AND SERIAL NUMBER.	
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Any response to this letter should include in the upper right hand corner, the following information from the NOTICE (AND ISSUE FEE DUE: ISSUE BATCH NUMBER, DATE OF THE NOTICE OF ALLOWANCE, AND SERIAL NUMBER. Attachments: Examiner's Amendment Notice of Informal Application, PTO-152 Framiner Interview Summary Record, PTOI - 413 Notice the Patent Drawings, PTO-948	
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JERRY SMITH SUPERVISORY PATENT EXAMINER ART UNIT 236

TO SEPARATE, HOLD TOP AND BOTTOM EDGES, SNAP-APART AND DISCARD CARBON

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INITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: Box ISSUE FEE COMMISSIONER OF PATENTS AND TRADEMARKS

Washington, D.C. 20231

LYNN J. ALSTADT BUCHANAN INGERSOLL, P.C.. 56TH FLR., 600 GRANT ST. PITTSBURGH, PA 15219

AND ISSUE FEE DUE

ner

This notice is issued in view of applicant's communication filed

1	SERIES CODE/SERIAL NO.	FILING DATE	TOTAL CLAIMS	EXAMINER AND GROUP ART UNIT		DATE MAILED	
				TRAMMELL, J	2306	01/23/92	
į	07/469,217	01/24/90	Q 1				
	First Named Applicant HT: THINALD	9	SEAN	l C.			

INVENTION SYSTEM FOR SELECTING AND DELIVERING PACKAGES FROM A HOLDING AREA TO FILL ORDERS (AS AMENDED)

[ATTY'S DOCKET NO.	CLASS-SUBCLASS BATCH N		.H TYPE	SMALL ENTIT	ry 🕴	PEG DUG	DATE DUE
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THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED.

THE ISSUE FEE MUST BE PAID WITHIN <u>THREE MONTHS</u> FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED.

HOW TO RESPOND TO THIS NOTICE:

I. Review the SMALL ENTITY Status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

- A. If the Status is changed, pay twice the amount of the FEE DUE shown above and notify the Patent and Trademark Office of the change in status, or
- B. If the Status is the same, pay the FEE DUE shown
- If the SMALL ENTITY is shown as NO:
- A. Pay FEE DUE shown above, or
- B. File verified statement of Small Entity Status before, or with, payment of 1/2 the FEE DUE shown above.
- II. Part B of this notice should be completed and returned to the Patent and Trademark Office (PTO) with your ISSUE FEE. Even if the ISSUE FEE has already been paid by a charge to deposit account, Part B should be completed and returned. If you are charging the ISSUE FEE to your deposit account, Part C of this notice should also be completed and returned.
- III. All communications regarding this application must give series code (or filing date), serial number and batch number. Please direct all communications prior to issuance to Box ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees.



IFED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: Box ISSUE FEE COMMISSIONER OF PATENTS AND TRADEMARKS

Washington, D.C. 20231

ANSEL M. SCHWARTZ ALDER, COHEN AND GRIGSHY 625 LIBERTY AVE., FITTSBURGH, PA 15222

NOTICE OF ALLOWANCE AND ISSUE FEE DUE

Note attached communication from the Examiner

This notice is issued in view of applicant's communication filed

SERIES CODE/SERIAL NO. FILING DATE ISTAC CLAIMS	-
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First Named MC DONALD, SEAN C.	

HILLOFSYSTEM FOR SELECTING AND DELIVERING PACKAGES FROM A HOLDING AREA TO WYENTION (AS AMENDED)

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2 1797003	364-478,080	W52	UTILITY	YES	\$565.00	04/23/92

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED.

THE ISSUE FEE MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED.

HOW TO RESPOND TO THIS NOTICE:

- I. Review the SMALL ENTITY Status shown above.
 - If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:
 - A. If the Status is changed, pay twice the amount of the FEE DUE shown above and notify the Patent and Trademark Office of the change in status, or
 - B. If the Status is the same, pay the FEE DUE shown
- If the SMALL ENTITY is shown as NO:
- A. Pay FEE DUE shown above, or
- B. File verified statement of Small Entity Status before, or with, payment of 1/2 the FEE DUE shown above.
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- III. All communications regarding this application must give series code (or filing date), serial number and batch number. Please direct all communications prior to issuance to Box ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees.

STATES PATENT AND TRADEMARK OFFICE

PATENT APPLICATION Group Art Uni

Examiner J. Trammell

In re application of

SYSTEM FOR FILLING ORDERS SEAN McDONALD et al.

Serial No. 07/469,217

 $\sim 4 \times 100$ Filed January 24, 1990

NUV 1 5 1381

POWER OF ATTORNEY ABLE TIMB

Automated Healthcare, Inc., assignee of the aboveidentified application, hereby appoints Lynn J. Alstadt, Registration No. 29,362; George P. Baier, Registration No. 26,717; Paul A. Beck, Registration, No. 22,289; Michael L. Dever, Registration No. 32,216; Gordon R. Harris, Registration No. 15,384; George Raynovich, Jr., Registration No. 19,829 and Alvin E. Ring, Registration No. 18,697, of the firm of Buchanan Ingersoll, P.C., whose post office address is 56th Floor, 600 Grant Street, Pittsburgh, Pennsylvania 15219, our attorneys in the above-identified application with full power of substitution and revocation, to amend or otherwise act relative to it as they may deem advisable, to transact all business in the Patent and Trademark Office in connection therewith and generally to do all matters and things needful in the premises, as fully and to all intents and purposes as the undersigned could do.

All powers of attorney previously given are hereby revoked.

Please address all future correspondence to:

Lynn J. Alstadt BUCHANAN INGERSOLL, P.C. 56th Floor 600 Grant Street Pittsburgh, Pennsylvania 15219 412-462-1632

Signed this 3 1 day of October, 1991

AUTOMATED HEALTHCARE, INC.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

PATENT APPLICATION Group Art Unit 236

Examiner J. Trammell

In re application of

SYSTEM FOR FILLING ORDERS SEAN McDONALD et al.

Serial No. 07/469,217

Filed January 24, 1990

NOV 1 5 7291 Carrier Say

NEW POWER OF ATTORNEY AND NEW CORRESPONDENCE ADDRESS

Pittsburgh, Pennsylvania 15219

November 1, 1991

Hon. Commissioner of Patents and Trademarks

Washington, D.C. 20231

Sir:

Enclosed is a new Power of Attorney including revocation of the old Power.

Please address all future correspondence and telephone calls in the above-entitled application to:

> Lynn J. Alstadt Buchanan Ingersoll, P.C. 56th Floor 600 Grant Street Pittsburgh, Pennsylvania 15219 412-562-1632

> > Respectfully submitted,

BUCHANAN INGERSOLL, P.C.

thereby certify that this correspondence is being aread sited with the United States Postal Service as Well class mail in an envelope addressed to: Commissional of Patents and Trademarks, Washington, D.C. 20231, on 11-1-91

Buchangurung soll

Lynn J./ Alstadt Registration 29,362 Attorneys for Applicants

(412) 562-1632



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469,217 S. McDonald, et al 1/24/90

7 Paper No.____

Ansel M. Schwartz Alder, Cohen & Grigshy 625 Liberty Ave. Pittsburgh, PA 15222

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GROUP 230

This is in response to the communication re the Power of Attorney filed 11/4/91
This is in response to the communication to the rower of recovery the assignce.
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2. In view of the notice in this application of the death of
3. The power of attorney to you in this application has been accepted by the Commissioner of Patents, & Trademarks.
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4. The assignee in this application has intervened and appointed an automey of his own selection. Further correspondence will be held with said attorney. (Rule 36, Rules of Practice.)
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assignee
6. On the applicant appointed as additional attorney in this application. Further corresponce will continue to be addressed to you as specified in the new power of attorney.
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7. On, the applicant appointed as additional attorney in this application. Further correspondence will be addressed to said attorney. MPEP 403.02
8, \square The associate power of attorney to you in this application has been revoked by the attorney of record.
Lynn J. Alstadt, et al
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NOTICE OF ABANDONMENT

This a	pplication is abandoned in view of:
1. 🗆 🗸	Applicant's failure to respond to the Office letter, mailed
2. 🗆 /	Applicant's letter of express abandonment which is in compliance with 37 C.F.R. 1.138.
	Applicant's failure to timely file the response received within the period set in the Office letter.
4. 🏻	Applicant's failure to pay the required issue fee within the statutory period of 3 months from the mailing date of 0 3 0 0 10 of the Notice of Allowance.
	☐ The issue fee was received on
	☐ The issue fee has not been received in Allowed Files Branch as of
	In accordance with 35 U.S.C. 151, and under the provisions of 37 C.F.R. 1.316(b), applicant(s) may petition the Commissioner to accept the delayed payment of the issue fee if the delay in payment was unavoidable. The petition must be accompanied by the issue fee, unless it has been previously submitted, in the amount specified by 37 C.F.R. 1.17 (I), and a verified showing as to the causes of the delay.
	If applicant(s) never received the Notice of Allowance, a petition for a new Notice of Allowance and withdrawal of the holding of abandonment may be appropriate in view of Delgar Inc. v. Schuyler, 172 U.S.P.Q. 513.
	Applicant's failure to timely correct the drawings and/or submit new or substitute formal drawings by as required in the last Office action.
	☐ The corrected and/or substitute drawings were received on

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6. ☐ The reason(s) below.

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Date of Patent:

[11] Patent Number:

5,468,110 Nov. 21, 1995

McDonald et al.

[54] AUTOMATED SYSTEM FOR SELECTING PACKAGES FROM A STORAGE AREA

[75] Inventors: Sean C. McDonald, Pittsburgh, Pa.; Ellen J. Hertz, Clemmons, N.C.; James A. Smith, Allison Park, Pa.; Gregory Toto, Santa Cruz, Calif.

[73] Assignee: Automated Healthcare, Inc., Pittsburgh, Pa.

United States Patent [19]

[21] Appl. No.: 295,495

[22] Filed: Aug. 25, 1994

Related U.S. Application Data

Continuation of Ser. No. 871,832, Apr. 21, 1992, abandoned, which is a continuation-in-part of Ser. No. 469,217, Jun. 24, 1990, sbandoned.

Int. Cl. 6 .. B65G 1/04 1511

... 235/385, 351; 277, 280, 281, 282, 331, 285; 221/3, 9, 15; 364/478, 413.02, 479

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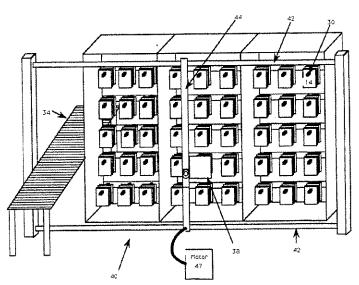
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Primary Examiner-Frank E. Werner Attorney, Agent, or Firm-Buchanan Ingersoll; Lynn J. Alstadt

ABSTRACT

A system for filling orders, such as prescriptions for patients, comprising a device for holding packages, Each package has the same type of contents being held in a predetermined location by the holding device. Each package has an identity which defines the contents therein. The holding device has a plurality of predetermined locations corresponding to a plurality of different types of contents. Additionally, the system is comprised of a device for supplying packages to the holding device. Also, there is a device for picking a package from the holding device that is identified in the order for the purpose of restocking the holding device. The picking device is in communication with the holding device and supplying device. In a preferred embodiment, the contents of each package is a single dosage of medicine.

22 Claims, 19 Drawing Sheets



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